

Product Data Sheet



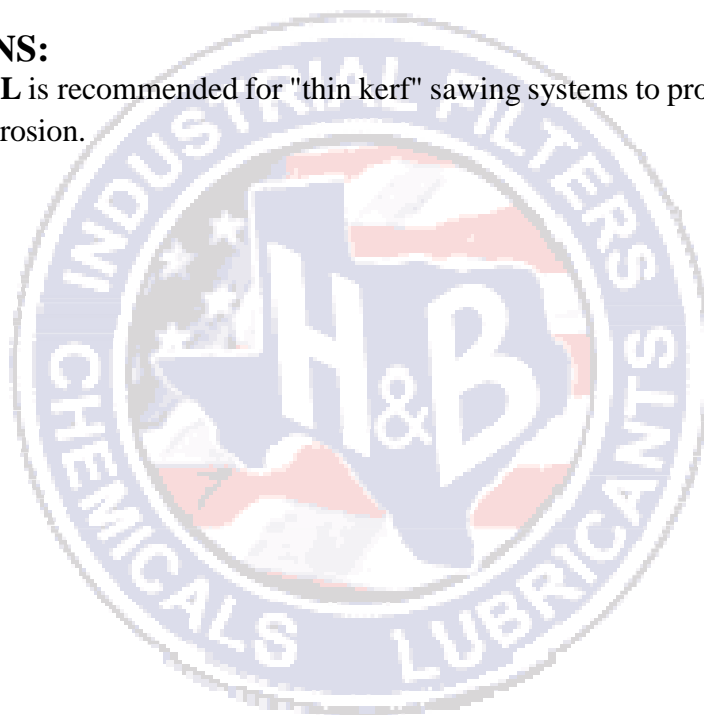
HB-1153 DRIP OIL

DESCRIPTION:

HB-1153 DRIP OIL is formulated with mixed base stock mineral oils and additives to reduce friction between saw cutting components and various material guide systems. They provide oiliness agents to improve film strength for boundary lubrication conditions.

APPLICATIONS:

HB-1153 DRIP OIL is recommended for "thin kerf" sawing systems to provide cleaner cutting and prevent rust and corrosion.



H & B Industries, Inc.

9758 Abernathy
Dallas, TX. 75220
(214) 350-1984
info@hbind.com
Website www.hbind.com

H & B Industries, Inc

301 Crickett Lane
Temple, TX. 76501
(254) 985-2525
hbsupply@hbind.com
Website www.hbind.com

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TYPICAL PROPERTIES

Color, ASTM D-1500	<0.5
Appearance	Bright/Clear
Viscosity, cSt	
At 40	11.0
At 100 C	2..8
At 100 F	65.5
Flash Point, (COC) Deg F (C)	345(174)
Pour Point, Deg F (C)	-6(-21)
Gravity, API @ 60 F	33.8
Specific Gravity, 60/60F	0.8560



The values shown are typical of current production. Some are controlled in the manufacturing process, while others are not. All of them may vary within tolerable ranges.

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